













With great versatility and high performance

KOMAC HEAD OFFICE

6F, Shinsong B/D, 67, Yeouinaru-Ro, Yeongdeungpo-Gu, Seoul, Korea Tel: +82-2-761-0880 Fax: +82-2-761-0049 E-Mail: hq@komac.co.kr, sales3@komac.co.kr Facebook: facebook.com/komacmachine

KOMAC FACTORY

716, Wonsi-dong, Danwon-Gu, Ansan-Si, Gyung-Gi-Do, Korea

KOMAC CONCRETE PUMPS

With great versatility and high performance





Komac is innovating the global construction industry.

COST SAVING

Open loop hydraulic circuit helps lower maintenance cost

DURABILITY

Only top quality hydraulic components are used

HIGH PERFORMANCE

Optimum design to make the boom lighter and maximize work height











AEM Member



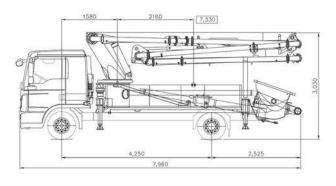




KM18-3Z SPECIFICATION

SPECIFICATION KM21-4Z

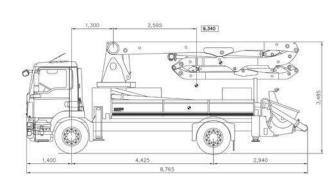
DIMENSIONS



BOOM

Boom type	3 Sections
	Z Boom
Vertical Reach	17.6 m
Horizontal Reach	14,1 m
End Hose Length	3.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	90 degree
2nd Section Articulation	180 degree
3rd Section Articulation	250 degree
1st Section Length	5,800 mm
2nd Section Length	4,500 mm
3rd Section Length	4,500 mm

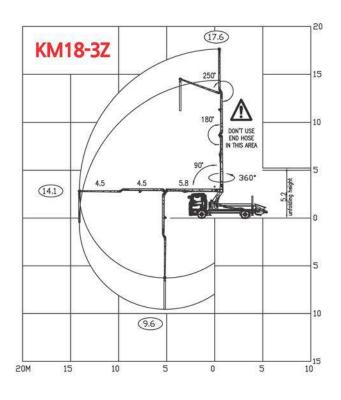
DIMENSIONS



BOOM

Boom type	4 Sections
	Z Boom
Vertical Reach	20.5 m
Horizontal Reach	17.2 m
End Hose Length	3.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	90 degree
2nd Section Articulation	180 degree
Brd Section Articulation	240 degree
4th Section Articulation	247 degree
1st Section Length	5,700 mm
2nd Section Length	3,800 mm
3rd Section Length	3,800 mm
4th Section Length	3,900 mm

WORKING RANGE



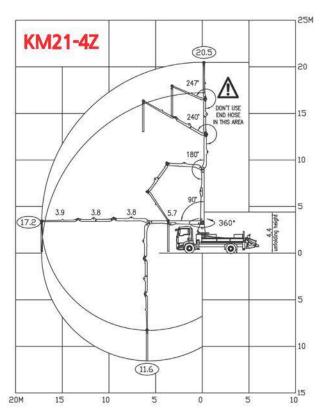
OUTRIGGER

Front Outrigger Type	X-Type, Cylinder Full Spread Width 3.1 m
Rear Outrigger Type	T-Type, Cylinder Full Spread Width 2.6 m

PUMP SPECIFITIONS

Maximum output	80 m³/h
Concrete Cylinder	Ф200 x 1200 mm
Stroke Per Minute	36 No/min
Concrete Pressure (Rod/Piston)	70/104 bar
Hopper Capacity	400 L
S-Valve	200 x 150 mm
Main Pump	Rexroth

WORKING RANGE



OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 4.0 m
Rear Outrigger Type	Hydraulic Vertical Full Spread Width 2.9 m

PUMP SPECIFITIONS

Maximum output	100m³/h
Concrete Cylinder	Ф230 x 1400 mm
Stroke Per Minute	28.8 N
Concrete Pressure (Rod/Piston)	53/78 bar
Hopper Capacity	400 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

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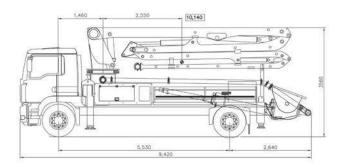




KM25-4Z SPECIFICATION

SPECIFICATION KM28-4Z

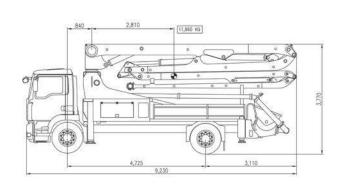
DIMENSIONS



BOOM

Boom type	4 Sections
	Z Boom
Vertical Reach	24.5 m
Horizontal Reach	21.2 m
End Hose Length	3.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	370 degree
1st Section Articulation	90 degree
2nd Section Articulation	180 degree
Brd Section Articulation	245 degree
4th Section Articulation	240 degree
1st Section Length	6,300 mm
2nd Section Length	5,000 mm
3rd Section Length	5,000 mm
4th Section Length	4,900 mm

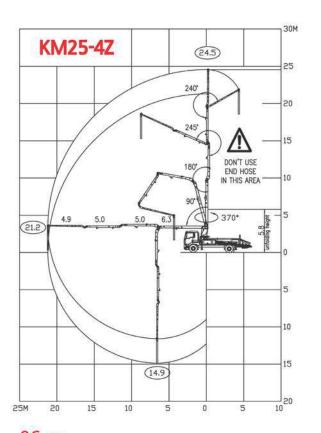
DIMENSIONS



ROOM

Boom type	4 Sections
	Z Boom
Vertical Reach	27.5 m
Horizontal Reach	23.7 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	370 degree
1st Section Articulation	90 degree
nd Section Articulation	180 degree
3rd Section Articulation	245 degree
1th Section Articulation	245 degree
1st Section Length	6,900 mm
2nd Section Length	5,600 mm
3rd Section Length	5,600 mm
4th Section Length	5,600 mm

WORKING RANGE



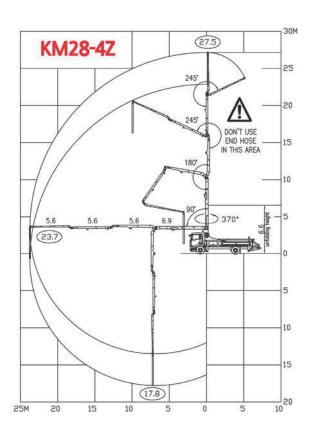
OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 6.1 m
Rear Outrigger Type	Hydraulic Vertical Full Spread Width 2.9 m

PUMP SPECIFITIONS

Maximum output	100m³/h
Concrete Cylinder	Ф230 x 1400 mm
Stroke Per Minute	28.8 No/min
Concrete Pressure (Rod/Piston)	53/77 bar
Hopper Capacity	400 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

WORKING RANGE



OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 6.1 m
Rear Outrigger Type	Hydraulic Vertical Full Spread Width 2.9 m

PUMP SPECIFITIONS

Maximum output	100m³/h
Concrete Cylinder	Ф230 x 1400 mm
Stroke Per Minute	28.8 No/min
Concrete Pressure (Rod/Piston)	53/79 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth



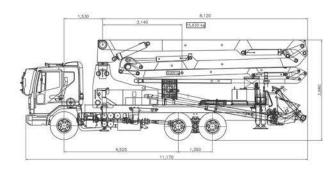




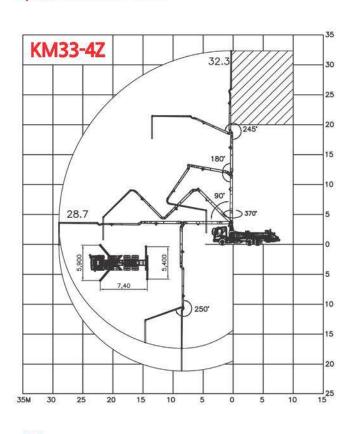
KM33-4Z SPECIFICATION

SPECIFICATION KM33-5ZR

DIMENSIONS



WORKING RANGE



BOOM

Boom type	4 Sections
	Z Boom
Vertical Reach	32.2 m
Horizontal Reach	28.7 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	370 degree
1st Section Articulation	90 degree
2nd Section Articulation	180 degree
3rd Section Articulation	245 degree
4th Section Articulation	250 degree
1st Section Length	8,000 mm
2nd Section Length	7,000 mm
3rd Section Length	7,000 mm
4th Section Length	6,700 mm

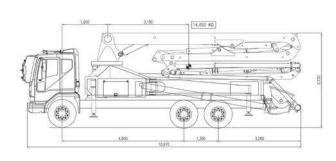
OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 5.9 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 5.4 m

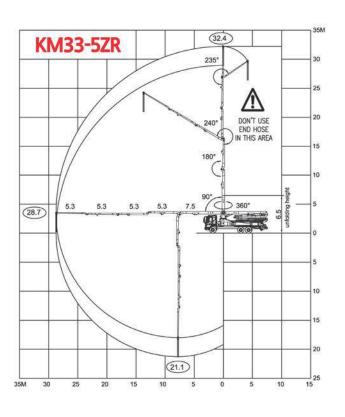
PUMP SPECIFITIONS

Maximum output	156m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

OIMENSIONS



WORKING RANGE



BOOM

Boom type	5 Sections
	ZR Boom
Vertical Reach	32.4 m
Horizontal Reach	28.7 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	90 degree
2nd Section Articulation	180 degree
3rd Section Articulation	240 degree
4th Section Articulation	180 degree
5th Section Articulation	235 degree
1st Section Length	7,500 mm
2nd Section Length	5,300 mm
3rd Section Length	5,300 mm
4th Section Length	5,300 mm
5th Section Length	5,300 mm

OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 6.0 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 6.5 m

PUMP SPECIFITIONS

Maximum output	156m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth



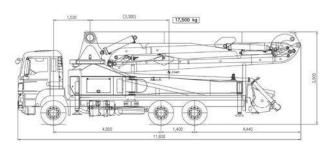




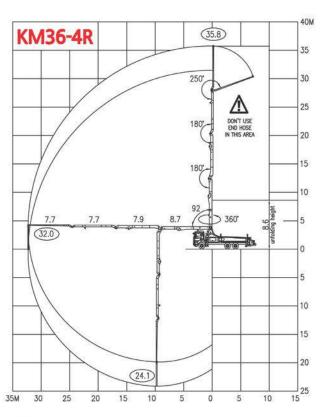
SPECIFICATION KM37-4Z

KM36-4R SPECIFICATION

DIMENSIONS



WORKING RANGE



BOOM

Boom type	4 Sections
	Z Boom
Vertical Reach	35.8 m
Horizontal Reach	32 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
Brd Section Articulation	180 degree
4th Section Articulation	250 degree
1st Section Length	8,700 mm
2nd Section Length	7,900 mm
3rd Section Length	7,700 mm
4th Section Length	7,690 mm

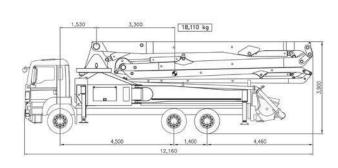
OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 6.2 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 7.8 m

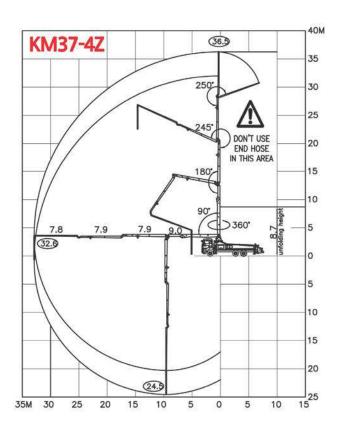
PUMP SPECIFITIONS

Maximum output	156m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

OIMENSIONS



WORKING RANGE



BOOM

Boom type	4 Sections
	Z Boom
Vertical Reach	36.5 m
Horizontal Reach	32.6 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	90 degree
2nd Section Articulation	180 degree
3rd Section Articulation	245 degree
4th Section Articulation	250 degree
1st Section Length	9,000 mm
2nd Section Length	7,880 mm
3rd Section Length	7,880 mm
4th Section Length	7,840 mm

OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 6.2 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 7.8 m

PUMP SPECIFITIONS

Maximum output	156m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

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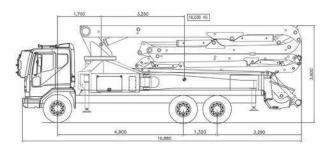




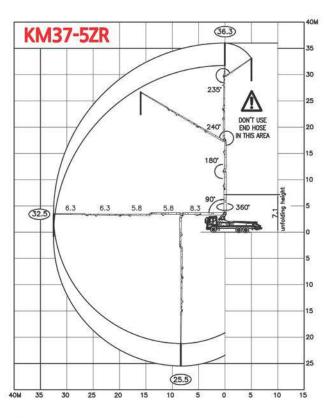
SPECIFICATION KM40-4R

KM37-5ZR SPECIFICATION

DIMENSIONS



WORKING RANGE



BOOM

Boom type	5 Sections
	ZR Boom
Vertical Reach	36.3 m
Horizontal Reach	32,5 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	90 degree
2nd Section Articulation	180 degree
Brd Section Articulation	240 degree
4th Section Articulation	235 degree
5th Section Articulation	180 degree
1st Section Length	8,300 mm
2nd Section Length	5,800 mm
3rd Section Length	5,800 mm
4th Section Length	6,300 mm
5th Section Length	6,300 mm

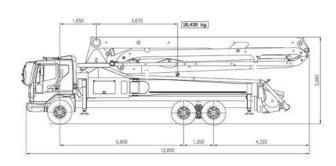
OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 6.0 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 7.5 m

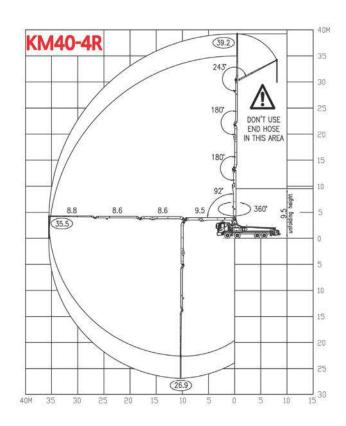
PUMP SPECIFITIONS

Maximum output	156m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

OIMENSIONS



WORKING RANGE



BOOM

Boom type	4 Sections
	R Boom
Vertical Reach	39.2 m
Horizontal Reach	35.5 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
3rd Section Articulation	180 degree
4th Section Articulation	243 degree
1st Section Length	9,500 mm
2nd Section Length	8,600 mm
3rd Section Length	8,600 mm
4th Section Length	8,790 mm

OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 6.2 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 8.6 m

PUMP SPECIFITIONS

Maximum output	156m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

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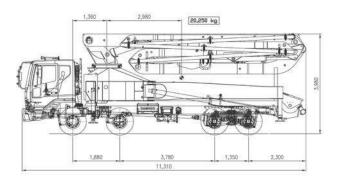




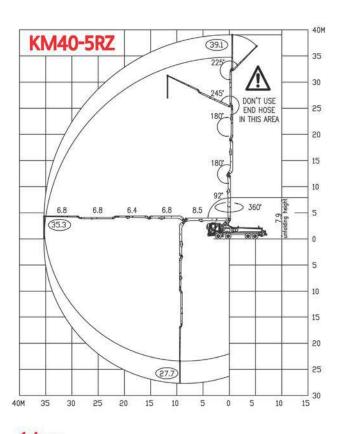
KM40-5RZ SPECIFICATION

SPECIFICATION KM43-5ZR

DIMENSIONS



WORKING RANGE



BOOM

Boom type	5 Sections
	RZ Boom
Vertical Reach	36.3 m
Horizontal Reach	32.5 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
3rd Section Articulation	180 degree
4th Section Articulation	245 degree
5th Section Articulation	225 degree
1st Section Length	8,500 mm
2nd Section Length	6,800 mm
3rd Section Length	6,400 mm
4th Section Length	6,800 mm
5th Section Length	6,800 mm

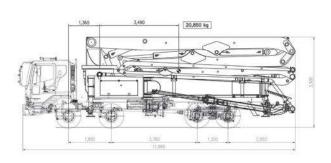
OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 6.2 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 9.2 m

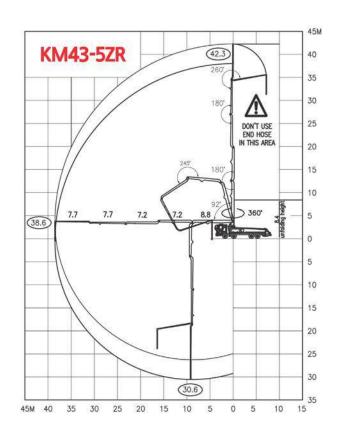
PUMP SPECIFITIONS

Maximum output	156 m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

OIMENSIONS



WORKING RANGE



BOOM

Boom type	5 Sections
	ZR Boom
Vertical Reach	42.3 m
Horizontal Reach	38,6 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
Brd Section Articulation	245 degree
4th Section Articulation	180 degree
5th Section Articulation	260 degree
1st Section Length	8,800 mm
2nd Section Length	7,200 mm
3rd Section Length	7,200 mm
4th Section Length	7,650 mm
5th Section Length	7,650 mm

OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 8.0 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 9.0 m

PUMP SPECIFITIONS

Maximum output	156 m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth



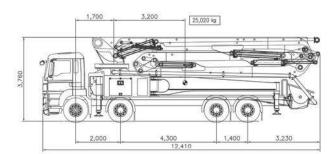




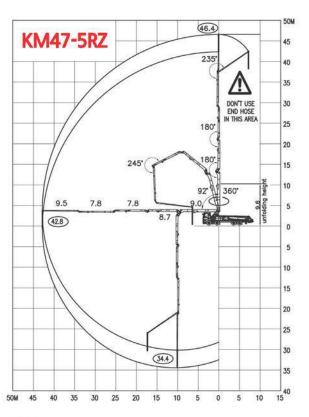
SPECIFICATION KM49-5RZ

KM47-5RZ SPECIFICATION

DIMENSIONS



WORKING RANGE



BOOM

Boom type	5 Sections
	RZ Boom
Vertical Reach	46.4 m
Horizontal Reach	42.8 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
3rd Section Articulation	180 degree
4th Section Articulation	245 degree
5th Section Articulation	235 degree
1st Section Length	9,000 mm
2nd Section Length	8,700 mm
3rd Section Length	7,800 mm
4th Section Length	7,800 mm
5th Section Length	9,500 mm

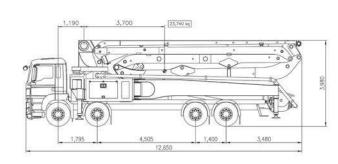
OUTRIGGER

Front Outrigger Type	X-Type, Motor + Cylinder Full Spread Width 8.4 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 9.4 m

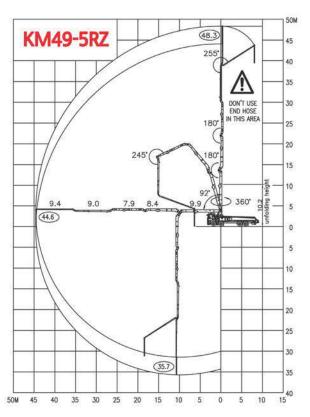
PUMP SPECIFITIONS

Maximum output	156 m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

DIMENSIONS



WORKING RANGE



BOOM

Boom type	5 Sections
	RZ Boom
Vertical Reach	48.3 m
Horizontal Reach	44.6 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
3rd Section Articulation	180 degree
4th Section Articulation	245 degree
5th Section Articulation	255 degree
1st Section Length	9,850 mm
2nd Section Length	8,350 mm
3rd Section Length	7,950 mm
4th Section Length	9,000 mm
5th Section Length	9,400 mm

OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 9.1 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 12 m

PUMP SPECIFITIONS

Maximum output	156 m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

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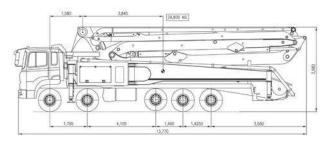




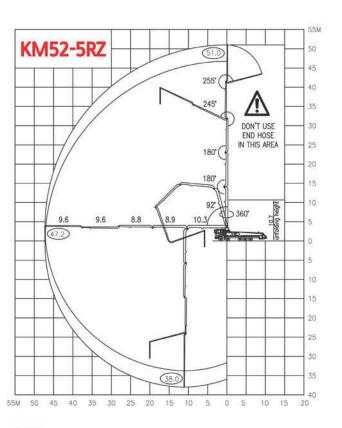
SPECIFICATION KM52-6RZ

KM52-5RZ SPECIFICATION

DIMENSIONS



WORKING RANGE



BOOM

Boom type	5 Sections
	RZ Boom
Vertical Reach	51 m
Horizontal Reach	47.2 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
3rd Section Articulation	180 degree
4th Section Articulation	245 degree
5th Section Articulation	255 degree
1st Section Length	10,300 mm
2nd Section Length	8,900 mm
3rd Section Length	8,800 mm
4th Section Length	9,600 mm
5th Section Length	9,600 mm

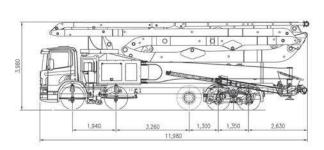
OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 9 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 12.1 m

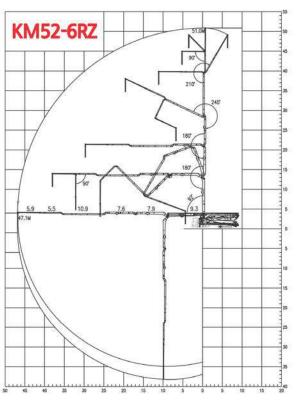
PUMP SPECIFITIONS

Maximum output	156 m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

DIMENSIONS



WORKING RANGE



BOOM

Boom type	6 Sections
	RZ Boom
Vertical Reach	50,8 m
Horizontal Reach	47.1 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
3rd Section Articulation	180 degree
4th Section Articulation	245 degree
5th Section Articulation	210 degree
6th Section Articulation	90 degree
1st Section Length	9,300 mm
2nd Section Length	7,900 mm
3rd Section Length	7,600 mm
4th Section Length	10,900 mm
5th Section Length	5,500 mm
6th Section Length	5,900 mm

OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 10.5 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 10.4 m

PUMP SPECIFITIONS

Maximum output	156 m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	29.7 No/min
Concrete Pressure (Rod/Piston)	68/110 bar
Hopper Capacity	600 L
S-Valve	200 x 180 mm
Main Pump	Rexroth

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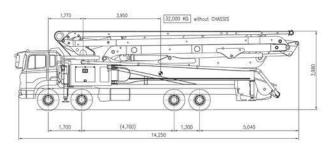




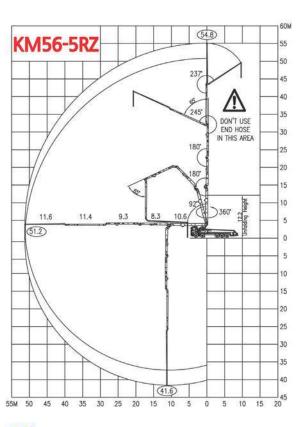
KM56-5RZ SPECIFICATION

SPECIFICATION KM62-6RZ

DIMENSIONS



WORKING RANGE



BOOM

Boom type	5 Sections
	RZ Boom
Vertical Reach	54.8 m
Horizontal Reach	51.2 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
Brd Section Articulation	180 degree
4th Section Articulation	245 degree
5th Section Articulation	237 degree
1st Section Length	10,600 mm
2nd Section Length	8,300 mm
3rd Section Length	9,300 mm
4th Section Length	11,400 mm
5th Section Length	11,600 mm

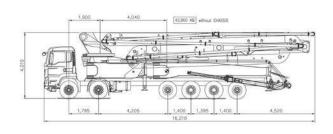
OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 9.3 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 12.8 m

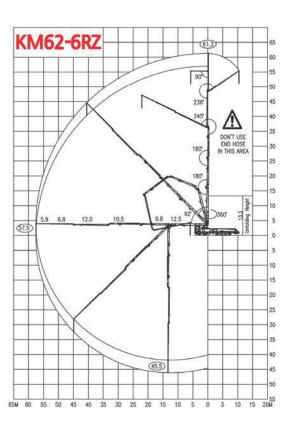
PUMP SPECIFITIONS

Maximum output	181 m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	34,6 No/min
Concrete Pressure (Rod/Piston)	86/127 bar
Hopper Capacity	600 L
S-Valve	230 x 180 mm
Main Pump	Rexroth

DIMENSIONS



WORKING RANGE



BOOM

Boom type	6 Sections
	RZ Boom
Vertical Reach	61.8 m
Horizontal Reach	57.5 m
End Hose Length	4.0 m
Delivery Pipe Diameter	125 mm
Slewing Range	360 degree
1st Section Articulation	92 degree
2nd Section Articulation	180 degree
3rd Section Articulation	180 degree
4th Section Articulation	245 degree
5th Section Articulation	236 degree
6th Section Articulation	90 degree
1st Section Length	12,500 mm
2nd Section Length	9,800 mm
3rd Section Length	10,500 mm
4th Section Length	12,000 mm
5th Section Length	6,800 mm
6th Section Length	5,900 mm

OUTRIGGER

Front Outrigger Type	X-Type, Motor Full Spread Width 12 m
Rear Outrigger Type	Hydraulic Swing Full Spread Width 13.2 m

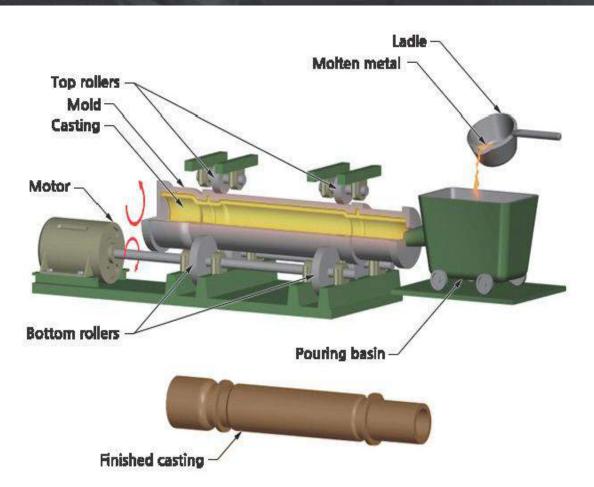
PUMP SPECIFITIONS

Maximum output	181 m³/h
Concrete Cylinder	Ф230 x 2100 mm
Stroke Per Minute	34.6 No/min
Concrete Pressure (Rod/Piston)	86/127 bar
Hopper Capacity	600 L
S-Valve	230 x 180 mm
Main Pump	Rexroth



Centrifugal Casting

This process can be categorized as similar to that of permanent mold method. Here as the molten metal is being poured, a permanent metal mold revolves about its axis at high speeds ranging from 300 to 3000 rpm. This can be in horizontal, vertical or inclined positions. As a result, the molten metal is centrifugally thrown towards the inside mold wall. There it solidifies after cooling. It's usually a fine grain casting with a very fine-grained outer diameter.



Molds for centrifugal castings can be divided into three types,

The Permanent Mold: Made of steel, iron or graphite. Inside surface is coated with a thin refractory wash to increase mold life. The mold is preheated before coating, so as to dry the coating and improve the adherence to the mold surface.

Rammed Mold: It consists of a steel metal flask, lined with a layer of refractory molding mix. The inside lining is coated with a refractory wash which is baked until dry and hard.

Spun or Centrifugally Cast Mold: In the metal flask a predetermined mass of refractory material in slurry form is poured.

The flask on rotation makes the refractory materials centrifuged onto the wall of the flask. The rotation is stopped and the liquid portion of the slurry drained off. It leaves the mold with a refractory coating, to be baked until dry before use.

(Features of Centrifugal Casting

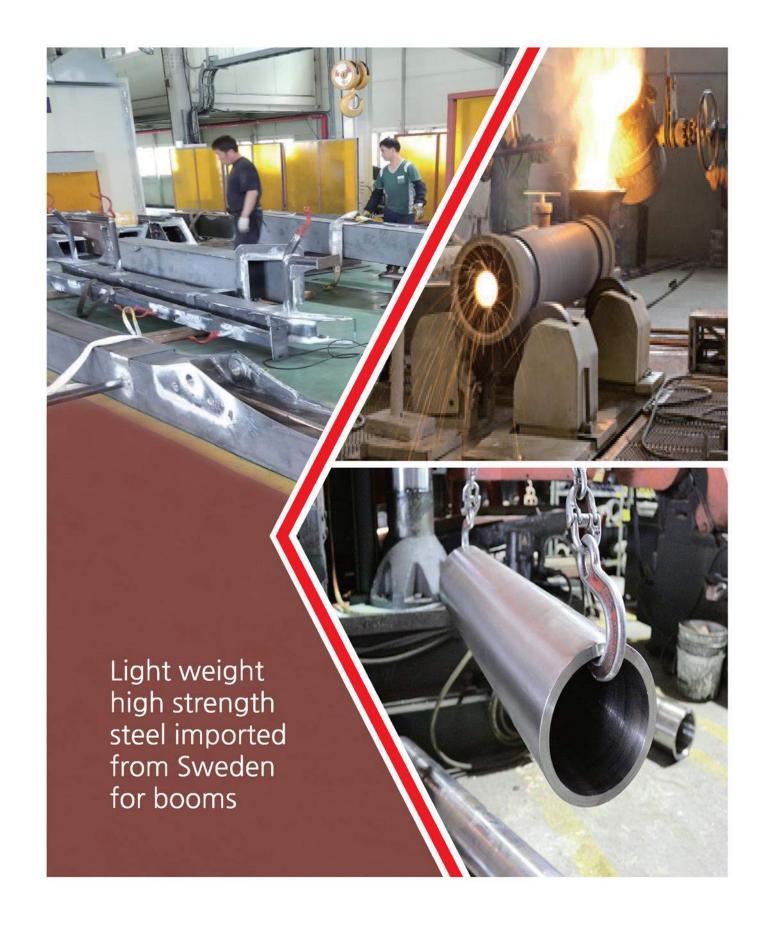
- Castings can be made in almost any length, thickness and diameter
- Different wall thicknesses can be produced from the same size mold.
- Eliminates the need for cores.
- Resistant to atmospheric corrosion, a typical situation with pipes.
- Mechanical properties of centrifugal castings are excellent.
- Only cylindrical shapes can be produced with this process.
- Size limits are upto 3 m (10 feet) diameter and 15 m (50 feet) length.
- Wall thickness range from 2.5 mm to 125 mm (0.1 5.0 in).
- Tolerance limit: on the OD can be 2.5 mm (0.1 in) on the ID can be 3.8 mm (0.15 in).
- Surface finish ranges from 2.5 mm to 12.5 mm (0.1 0.5 in) rms.

(Applications of Centrifugal Casting:

Typical materials that can be cast with this process are iron, steel, stainless steels and alloys of aluminum, copper and nickel. Two materials can be cast by introducing a second material during the process. Typical parts made by this process are pipes, boilers, pressure vessels, flywheels, cylinder liners and other parts that are axi - symmetric.

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